



|  | KUNSTSTOFLIJMEN |      |      |      |      |      |      | GLASLIJMEN |      |      |      |      |      | ELEKTRONICA LIJMEN |      |      |      |         |      | MEDISCHE LIJMEN |        |      |
|--|-----------------|------|------|------|------|------|------|------------|------|------|------|------|------|--------------------|------|------|------|---------|------|-----------------|--------|------|
|  | UVACRYL         |      |      |      |      | TPA  |      | UVACRYL    |      |      |      | TPE  |      | UVACRYL            |      |      |      | UVAPLUS | TPE  | TPS             | UVAMED |      |
|  | 2104            | 2122 | 2268 | 2148 | 2137 | 1176 | 1211 | 2295       | 2299 | 2301 | 2276 | 2151 | 1235 | 2295               | 2151 | 2300 | 2273 | 8307    | 1205 | 1355            | 4104   | 4122 |

### HECHTING OP METALEN

|                             |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|-----------------------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Ferrometaal                 | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |
| Roestvrij staal             | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |
| Aluminium                   | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |
| Koper                       | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |
| Messing                     | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |
| Zink /gegalvaniseerd metaal | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |

### HECHTING OP KUNSTSTOFFEN

|                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|----------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| ABS            | ● | ● | ● | ● | ● | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ● | ● |
| FR-4           | ● | ● | ● | ● | ● | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ● | ● |
| PA             | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| PBT            | ○ | ○ | ○ | ○ | ○ | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| PC             | ● | ● | ● | ● | ● | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ● | ● |
| PET            | ⊙ | ⊙ | ⊙ | ⊙ | ⊙ | ⊙ | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ⊙ | ⊙ |
| PMMA           | ⊙ | ⊙ | ⊙ | ⊙ | ⊙ | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ⊙ | ⊙ |
| PS             | ● | ● | ● | ● | ● | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ● | ● |
| PUR            | ● | ● | ● | ● | ● | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ● | ● |
| PVC - stijf    | ● | ● | ● | ● | ● | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ● | ● |
| PVC - flexibel | ● | ● | ● | ● | ● | ● | ● | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ⊙ | ○ | ⊙ | ○ | ○ | ⊙ | ○ | ○ | ● | ● |
| PEI            | ○ | ○ | ○ | ○ | ○ | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| PES            | ○ | ○ | ○ | ○ | ○ | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| PI             | ○ | ○ | ○ | ○ | ○ | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| POP            | ○ | ○ | ○ | ○ | ○ | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| PPS            | ○ | ○ | ○ | ○ | ○ | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| PSU            | ○ | ○ | ○ | ○ | ○ | ⊙ | ⊙ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ⊙ | ○ | ○ | ○ | ○ |
| PE             | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| PP             | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Siliconen      | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Rubber         | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| POM            | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |

### HECHTING OP GLAS

|          |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|----------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Glas     | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |
| Keramiek | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |
| Ferriet  | ○ | ○ | ○ | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ○ | ○ | ○ | ○ |

● uitstekende hechting / ⊙ goede hechting / ○ matige hechting / - oppervlakte voorbehandeling noodzakelijk voor een goede hechting